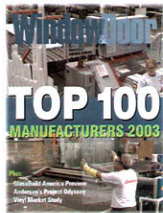
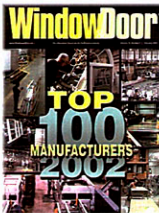
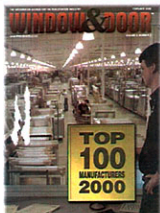


Window & Door Top 100

There are over 10,000 manufacturers, fabricators, and assemblers of windows and doors throughout North America. *Window & Door Magazine* annually recognizes the Top 100 manufacturers, and Sunrise Windows has been included on this select list for the past five years!



Window & Door
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The Magazine for the Window and Door Industry
Volume 17 Number 1 February 2004

TOP 100
Manufacturers 2004

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Following a recent expansion, Sunrise Windows now has over 100,000 square feet of manufacturing space.

SUNRISE WINDOWS LTD.

Headquarters: Temperance, MI

Product lines: High-performance, custom replacement windows and doors. Garden, bay and bow windows.

Employees: 175

Web site: www.sunrise-windows.com

General information: Located on a 10-acre site, the company operates a facility said to feature the latest automated fabrication equipment. It recently completed a plant expansion, increasing its capacity over 50 percent and providing it with over 100,000 square feet of manufacturing space. In addition to expanding its manufacturing facility, the company recently added new trailers and tractors and will continue to add to its fleet in 2004. In 2003, the company introduced SunBlinds and SunShades, mini-blinds and pleated fabric shades between the panes of glass, in its awning, picture, awning, bay and bow windows, as well as its sliding patio doors. Sunrise was honored with a 2003 Crystal Achievement Award for SunBlinds.

